

Benwood Satin Finish Varnish 404

Product Description

Type: An exceptionally pale, alkyd varnish that lends a hand-rubbed appearance to interior wood surfaces.

Use: For interior use on new or previously finished wood, trim, paneling, doors, cabinets, furniture and floors.

Finish: Satin

Colors Available: Clear

Package Size: Pint, Quart and Gallon. Five Gallon containers available on special order.

Coverage: 500-600 sq. ft. (46.4-55.7 sq. meters) per gallon, depending on substrate texture and porosity.

Dry Time: To Touch—2 hours; To Handle—4 hours; To Re-coat—6-8 hours; To Service—overnight.

Mil Film Thickness: Wet—2.9 mils @ 550 sq. ft. per gallon. Dry—0.9 mils @ 550 sq. ft. per gallon.

Solids Content: By Weight—39%. By Volume—30%.

Weight per Gallon (7.6 lbs.)

Viscosity: 56 ± 2KU

Flash Point: Combustible

Thinning/Cleanup: On new or unfinished wood, thin first coat with 1 pint mineral spirits per gallon. Succeeding coats should be applied as packaged. Clean up with mineral spirits.

Performance Characteristics

- Resistant to alcoholic beverages and alkaline detergents.
- Withstands frequent washing and rubber heel marks and other stubborn soil can be easily removed.
- Easy to apply, flows out to a smooth finish with no brush marks, and will not "polish" as the result of wear.
- Very pale in color and resistant to yellowing, thus making it an excellent choice for light colored woods.

Federal Specifications Generic Equivalent

TT-V-85C

Environmental Considerations

Formulated with non-photochemically reactive solvents. Formulated without lead or mercury.

Surface Preparation & Finishing Systems

Wood, New (Stained):

Open-grained wood such as oak or walnut should be filled with Benwood Interior Paste Wood Filler (238). Allow to dry for 24 hours. Apply Moore's Interior Wood Finishes Penetrating Stain as needed. Finish: 2 coats Benwood Satin Finish Varnish (404) (Sand lightly between coats).

Wood, Re-stain:

Surfaces that have been treated with wax or oily surface restoration liquids must be thoroughly cleaned with appropriate solvents. Periodically change to clean wiping cloths to avoid redistribution of residue. Special attention should be given to removal of black heel marks on floors. Peeling or bubbling coatings must be removed by scraping and sanding with fine grit paper. Glossy surfaces should be dulled with fine grade steel wool or sandpaper. Surfaces requiring complete restoration must have the finish removed by either power sanding or use of paint and varnish remover, then treated as new surface. Apply Moore's Interior Wood Finishes Penetrating Stain as needed. Finish: 2 coats Benwood Satin Finish Varnish (404) (Sand lightly between coats)

Wood, Natural:

Open-grained wood such as oak or walnut may be filled if desired with Benwood Interior Paste Wood Filler (238). Finish: 2 coats Benwood Satin Finish Varnish (404) (Sand lightly between coats)

Application

- Apply when air and surface temperatures are 50°F (10°C) or higher.
- Stir thoroughly and apply as received in the container with a good quality bristle brush or short-nap roller.
- Spray, Conventional: Thin as needed with small amounts of mineral spirits.
- Spray, Airless: See page 13 for spray specifications.

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