

Pierce & Stevens
P.O. Box 1092
Büffalo, NY 14240
EMERGENCY PHONE NO. 716-356-4910
INFORMATION PHONE NO. 716-356-4910

MOC(TC), (ARP)

DES
Joc Cre

H.M.I.S.
HEALTH 2*
FLAMMABILITY 4
REACTIVITY 0
These ratings should be used only
as part of fully implemented H.M.I.S. program.

MATERIAL SAFETY DATA SHEET

SECTION I

PRODUCT CLASS ADHESIVE
TRADE NAME HYBOND®/80 (NAT)
MANUFACTURER CODE ID. C9280A

DATE OF PREPARATION

3/10/87

SECTION II - HAZARDOUS INGREDIENTS

INGREDIENT	CAS NO.	PPM	MG/CUM.	ALLOWABLE EXPOSURE LEVEL	VP MM HG 20 DEG.
TOLUENE	108-88-3	TLV 100 PEL 200	375	na na na na na	22
HEXANE	110-54-3	TLV 50 PEL 500	180 1800	na na na na na	120
HEXANE ISOMERS	UNKNOWN	TLV 500	1800	na na na na na	na
METHYL ETHYL KETONE	73-93-3	TLV 200 PEL 200	590 590	na na na na na	70
VM&P NAPHTHA	8030-30-6	TLV 300 PEL 300	1350 (STEL. 400)	na na na na na	60

na = Not applicable

X-SKIN = SKIN ABSORPTION MUST BE CONSIDERED AS A ROUTE OF EXPOSURE

X-MAC = ALLOWABLE EXPOSURE LEVEL SHOULD NOT BE EXCEEDED FOR ANY TIME PERIOD

SECTION III - HEALTH INFORMATION

EFFECTS OF SHORT TERM OVEREXPOSURE

SWALLOWING

Can cause gastrointestinal irritation, nausea, and vomiting. Aspiration of material into lung may cause chemical pneumonitis which can be fatal.

INHALATION

May cause nose or throat irritation. High concentrations may cause acute central nervous system depression characterized by headaches, dizziness, nausea and confusion.

EYE

May cause eye irritation.

SKIN

May cause defatting and irritation of the skin.

EFFECTS OF REPEATED OVEREXPOSURE

Repeated overexposure to toluene may cause liver damage.

Repeated overexposure to n-hexane may cause damage to the peripheral nervous system.

Methyl ethyl Ketone increases the potential for n-hexane to cause neurotoxic effects. Additional precautions must be taken to keep exposure to both substances well below their allowable exposure levels. Reports have associated prolonged and repeated occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH

Toluene has been found to cause kidney, lung and spleen damage in laboratory animals.

SECTION IV - FIRST AID AND EMERGENCY PROCEDURES

SWALLOWING

If swallowed call Poison Control Center, Hospital Emergency Room, or Physician immediately.

INHALATION

Remove to fresh air immediately. If breathing has stopped, give artificial respiration. Keep warm and quiet. Get medical attention immediately.

EYE

Flush with large amounts of water, lifting upper and lower lids occasionally. Continue for at least 15 minutes. Get medical attention.

SKIN

Remove contaminated clothing. Wash affected area with soap and water. Obtain medical attention if irritation persists.

NOTES TO PHYSICIAN

Any treatment that might be required for overexposure should be directed at the control of symptoms and the clinical conditions.

SECTION V - PHYSICAL DATA

BOILING RANGE 149 DEG.F. TO 475 DEG.F.

0812.700

VAPOR
PRESSURE
ON
P-6.1**SECTION V - PHYSICAL DATA (CONTINUED)**

VAPOR DENSITY Heavier than air. % VOLATILE BY VOLUME 8.6

EVAPORATION RATE Slower than ether. VOC 5.4 lb/cal less. water 648 g/l less water CALCULATED

WEIGHT LB/GAL 6.8 VOC 39.8 lb/cal solids 4776 g/l solids CALCULATED

SECTION VI - FIRE AND EXPLOSION DATA

NFPA FLAMMABILITY CLASSIFICATION FLAMMABLE LIQUID - CLASS 1B

FLASHPOINT 9° DEG.F. CALCULATED

EXTINGUISHING MEDIA Use NFPA Class B Fire extinguishers (carbon dioxide, all purpose dry chemical or alcohol foam) designed to extinguish flammable liquid fires. Polymer foam is preferred for large fires.

UNUSUAL FIRE AND EXPLOSION HAZARDS During emergency conditions, overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.

DANGER! EXTREMELY FLAMMABLE. VAPORS MAY CAUSE FLASH FIRE.

SPECIAL FIRE FIGHTING PROCEDURES Firefighters should wear self-contained breathing apparatus. Water may be ineffective, but may be used to cool exposed containers to prevent pressure build-up and possible auto-ignition or explosion when exposed to extreme heat. If water is used, fog nozzles are preferable.

SECTION VII - REACTIVITY DATA

STABILITY

Normally stable.

CONDITIONS TO AVOID

Avoid excessive heat and sources of ignition.

INCOMPATIBILITY (MATERIALS TO AVOID)

Strong acids or alkaline materials.

HAZARDOUS DECOMPOSITION PRODUCTS

Burning, including when heated by welding or cutting, will produce smoke, carbon monoxide and carbon dioxide. In addition, hydrogen chloride, chlorine may be generated.

HAZARDOUS POLYMERIZATION

Reactions may occur

CONDITIONS TO AVOID

Keep away from heat sparks and flame.

SECTION VIII - ENVIRONMENTAL INFORMATION

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED

Keep spectators away. Eliminate all ignition sources (flames, hot surfaces, and sources of electrical, static or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools. Place absorbent dikes of sewers, streams, and groundwater with spilled material or used absorbent.

WASTE DISPOSAL

Dispose in accordance with federal, state and local laws. Incinerate only in EPA permitted facility. Do not incinerate closed containers. Observe precautions for disposal of flammable materials. Contaminated absorbent may be disposed in a hazardous waste landfill. Dispose only in accordance with federal, state and local regulations.

RCRA CLASSIFICATION

This product, if discarded directly, would be classified a hazardous waste based on its ignitability characteristic i.e. has a flash point of 140 deg. F. or less. The proper RCRA classification would be D001.

ENVIRONMENTAL HAZARDS

None known

SECTION IX - PERSONAL PROTECTION INFORMATION

RESPIRATORY PROTECTION

When spraying outdoors, or in open or well-ventilated areas, use NIOSH approved mechanical filter respirator to remove overspray. In restricted ventilation areas, use NIOSH approved paint spray (combination chemical cartridge/mechanical filter) respirator to remove spray mist and organic vapors. In confined areas use a NIOSH approved air-supplied respirator. Refer to OSHA 29 CFR 1910.134 "Respiratory Protection".

VENTILATION

Provide general dilution and local exhaust ventilation in sufficient volume and pattern to keep concentration of hazardous ingredients listed in Section II below the lowest exposure limit stated. Remove decompositon products that are generated when welding, cutting, or brazing objects coated with this product. Vapors produced while drying or baking this product must be properly vented.

HAND PROTECTION

Solvent impermeable gloves are required for repeated or prolonged contact.

EYE PROTECTION

Wear safety spectacles.

OTHER PROTECTIVE EQUIPMENT

Not likely to be needed.

SECTION X - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE

Do not store above 75 degrees F. Store large quantities in compliance

PUBLIC SAFETY DEPARTMENT
C9280A

PAGE 3
DATE 3/10/87

SECTION X - SPECIAL PRECAUTIONS (CONTINUED)

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE
1st OSHA 29 CFR 1910.106.

- OTHER PRECAUTIONS
Do not take internally. Close container after each use.
Empty containers must not be washed and re-used for any purpose.
Containers should be ground and bonded to the receiving container.
Do not weld, braze or cut on empty container if drum is not a pressure vessel.
Never use pressure to empty.

SECTION XI - OTHER INFORMATION

US DOT INFORMATION

HAZARD CLASS: FLAMMABLE LIQUID

ID NUMBER: UN1133

PROPER SHIPPING NAME: ADHESIVE

THE INFORMATION CONTAINED HEREIN IS BASED ON DATA CONSIDERED TO BE RELIABLE TO THE BEST OF OUR KNOWLEDGE. THIS INFORMATION IS NOT GUARANTEED OR WARRANTED TO BE ACCURATE OR THOROUGH. USE OF THIS PRODUCT IS AT THE OWN RISK OF THE USER. THE MANUFACTURER, DISTRIBUTOR AND/OR MANUFACTURER'S AGENTS ARE NOT LIABLE FOR ANY CONSEQUENCES RESULTING FROM THE USE OF THIS PRODUCT. THE MANUFACTURER'S OBLIGATION IS LIMITED TO THE DETERMINATION OF THE SAFETY OF THE PRODUCT.

PUBLIC SAFETY DEPARTMENT
STATE UNIVERSITY COLLEGE
1300 ELMWOOD AVENUE
DAVID N. MILLER
BUFFALO NY 14222